

# Suspended heat recovery unit with a plate heat exchanger HRU-SlimAIR



## Description

The HRU-SlimAIR heat recovery units are designed for residential buildings. The HRVs have capacities of 250/350/500/800/1000 m<sup>3</sup>/h @ 100 Pa, generated by energy-efficient EC fans. Thanks to a counterflow heat exchanger made of a plastic (PET), it achieves up to 90% heat recovery. An ERV version with an enthalpy exchanger that recovers moisture is also available. Built-in electric preheater (except the 1000 model) protects heat exchanger against freezing, built-in RH sensors regulates indoor humidity level, wireless radio communication connects controllers and sensors, and all of it is enclosed inside a self-supporting, insulating EPP casing. HRU-SlimAIR can be installed in up to 3 positions (models 250 and 350), thanks to a special condensate drain system.

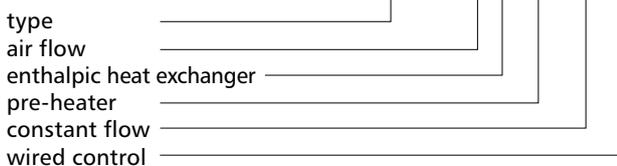
HRU-SlimAIR-250 is certified by **Passive House Institute** and can be used as a certified component in passive houses.

Heat recovery selector

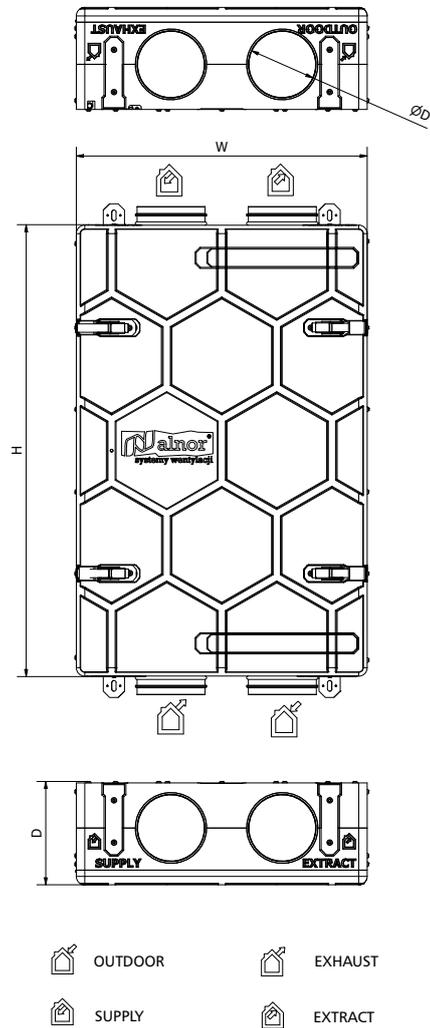


### Product code example

Product code: **HRU-SlimAIR - 250E - H - CF - P**



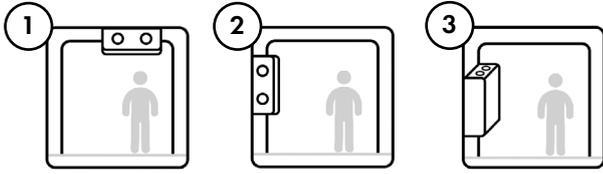
## Dimensions



	ØD [mm]	D [mm]	W [mm]	H [mm]
SlimAIR-250	160	242	685	1070
SlimAIR-350	200	300	735	1180
SlimAIR-500	200	300	898	1300
SlimAIR-800	250	387	1081	1397
SlimAIR-1000	250	387	1081	1397

# Suspended heat recovery unit with a plate heat exchanger HRU-SlimAIR

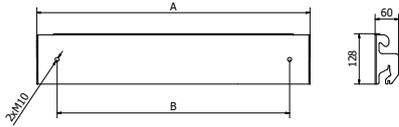
## Installation



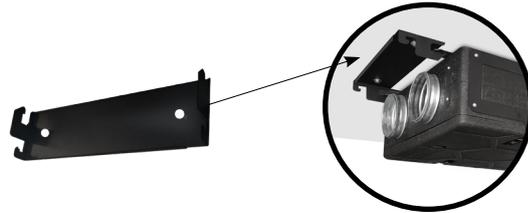
Installation / Model	HRU-SlimAIR-250	HRU-SlimAIR-350	HRU-SlimAIR-500	HRU-SlimAIR-800F	HRU-SlimAIR-1000
Suspended	✓	✓	✓	✓	✓
Vertical	✓	✓	✓	✓	✓
Horizontal	✓	✓	✗	✗	✗

### HRQ-SlimAIR-HANG

With the optional **HRQ-SlimAIR-HANG** mounting rack, the HRV unit can be suspended from the ceiling and mounted on the wall vertically. A single person can hang the unit using the mounting rack.



	A [mm]	B [mm]
HRQ-SlimAIR-250-HANG	509.5	386.5
HRQ-SlimAIR-350-HANG	587	464
HRQ-SlimAIR-500-HANG	689.5	586.6



## Technical data

	HRU-SlimAIR-250-H	HRU-SlimAIR-250E-H	HRU-SlimAIR-350-H	HRU-SlimAIR-350E-H	HRU-SlimAIR-500-H
Air flow [m³/h] @ 100 Pa	250	250	350	350	500
Maximal efficiency % <sup>1</sup>	89,9	85,6	94,0	91,0	95,2
Efficiency % (acc. 1254/2014) <sup>2</sup>	85,0	75,3	85,6	76,9	85,0
Maximal moisture efficiency %	-	63,3	-	87	-
Heat exchanger	counterflow PET	counterflow enthalpy	counterflow PET	counterflow enthalpy	counterflow PET
Voltage [V/Hz]	230 / 50	230 / 50	230 / 50	230 / 50	230 / 50
Maximum power consumption [W]	91,5	90,3	123,0	146,0	207,0
Sound power level L <sub>wa</sub> [dB (A)]	50	50	49	49	51
Weight [kg]	25,5	25,5	36,0	36,0	44,0
Filters	ISO Coarse 70% / ISO ePM1 55% (optional)				
Built-in pre-heater	✓	✓	✓	✓	✓
Pre-heater power [W]	1000	1000	1800	1800	2200
Built-in RH sensor	✓	✓	✓	✓	✓

# Suspended heat recovery unit with a plate heat exchanger HRU-SlimAIR

	<i>SlimAIR-500E-H</i>	<i>SlimAIR-800-H</i>	<i>SlimAIR-800E-H</i>	<i>SlimAIR-1000</i>	<i>SlimAIR-1000E</i>
Air flow [m³/h] @ 100 Pa	500	800	800	1000	1000
Maximal efficiency % <sup>1</sup>	89,0	94,7	83,8	94,2	85,7
Efficiency % (acc. 1254/2014) <sup>2</sup>	75,4	86,6	76,9	86,8	76,8
Maximal moisture efficiency %	85,0	-	62,6	-	58,0
Heat exchanger	counterflow enthalpy	counterflow PET	counterflow enthalpy	counterflow PET	counterflow enthalpy
Voltage [V/Hz]	230 / 50	230 / 50	230 / 50	230 / 50	230 / 50
Maximum power consumption [W]	247,0	366,0	366,0	542,0	542,0
Sound power level L <sub>WA</sub> [dB (A)]	51	54	54	57	57
Weight [kg]	44,0	65,0	65,0	75,00	75,00
Filters	ISO Coarse 70% / ISO ePM1 55% (optional)				
Built-in pre-heater	✓	✓	✓	✗	✗
Pre-heater power [W]	2200	3000	3000	- <sup>3</sup>	- <sup>3</sup>
Built-in RH sensor	✓	✓	✓	✓	✓

<sup>1</sup> Maximal thermal efficiency acc. to EN13141-7 at minimum air flow

<sup>2</sup> Thermal efficiency in reference point acc. to EN 13141-7, in compliance with UE 1254/2014

<sup>3</sup> The HRU-SlimAIR-1000 model can be equipped with an external pre-heater, 3-phase 4.5kW - HRQ-SlimAIR-HDE-250-4,5.

## Wireless control

HRQ-SW3-I

HRQ-BUT-LM11

HRQ-BUT-LM04

HRQ-BUT-LCD

HRQ-MODBUS

Modbus

HRQ-SENS-CO2

HRQ-SENS-I-CO2

HRQ-SENS-RH

HRQ-SENS-PIR

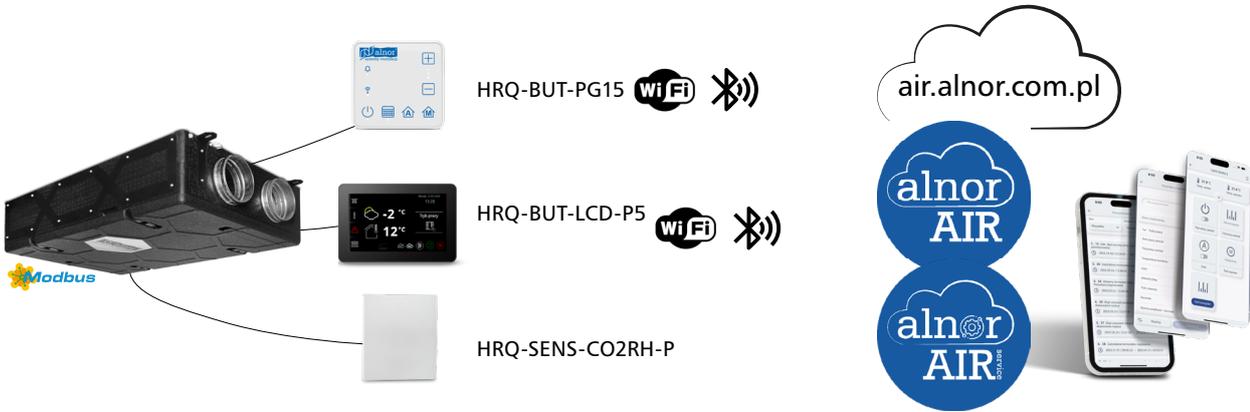
HRQ-GATE

HRQ-2ZONE

Suspended heat recovery unit with a plate heat exchanger

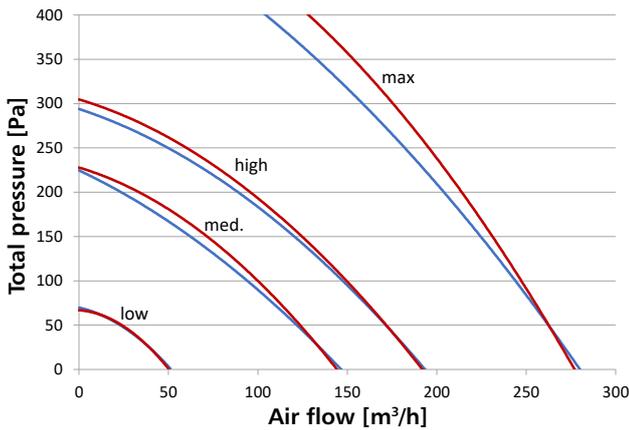
# HRU-SlimAIR

## Wired control

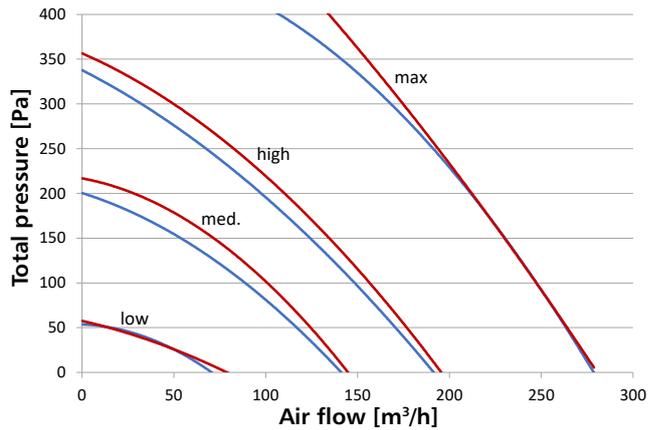


## Air flow

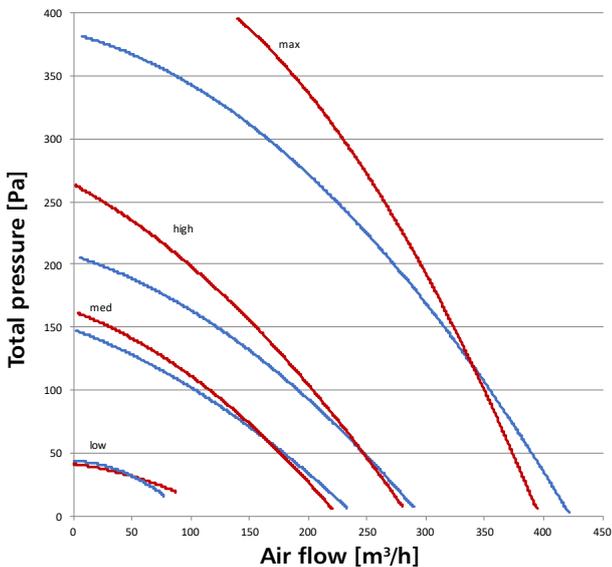
HRU-SlimAIR-250-H — SUPPLY — EXHAUST



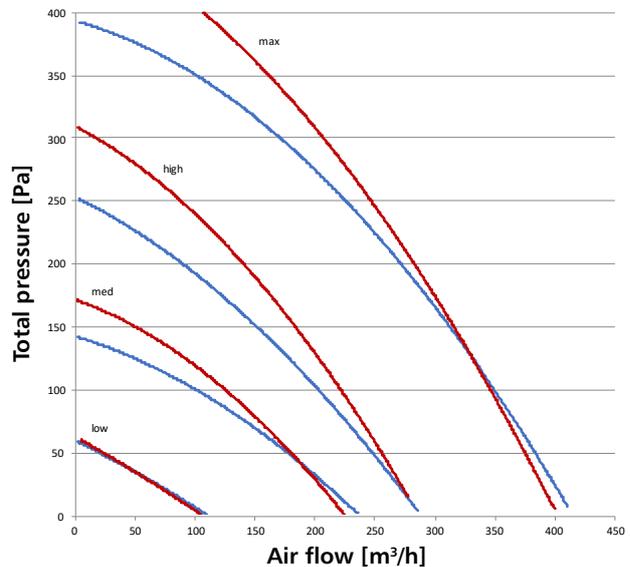
HRU-SlimAIR-250E-H — SUPPLY — EXHAUST



HRU-SlimAIR-350-H — SUPPLY — EXHAUST

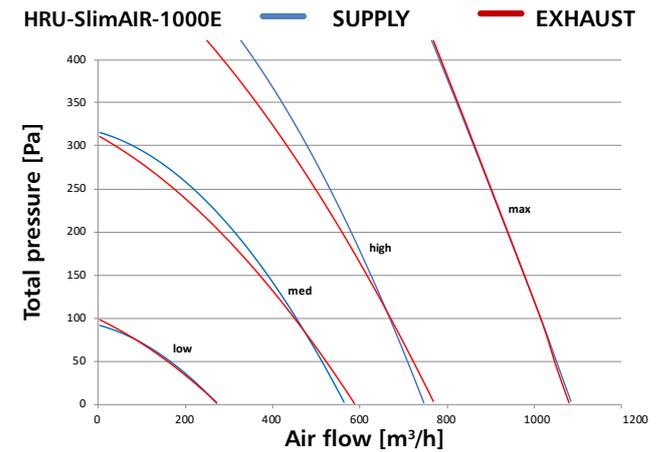
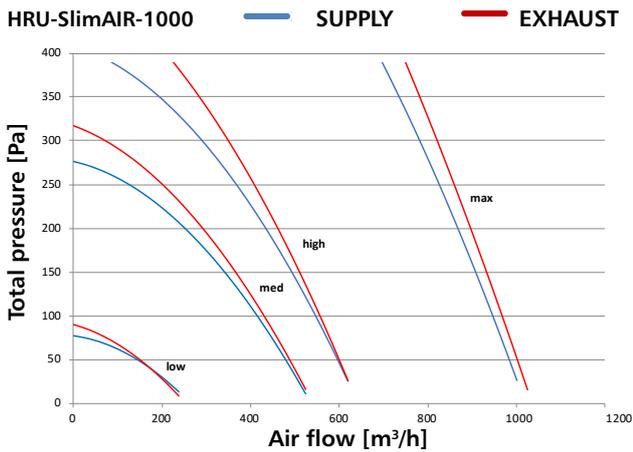
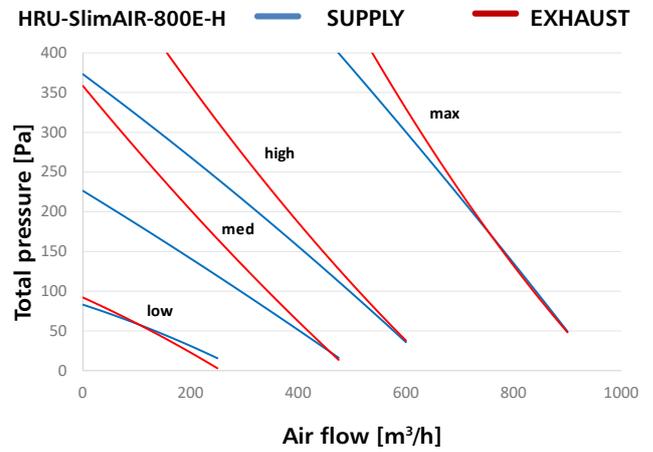
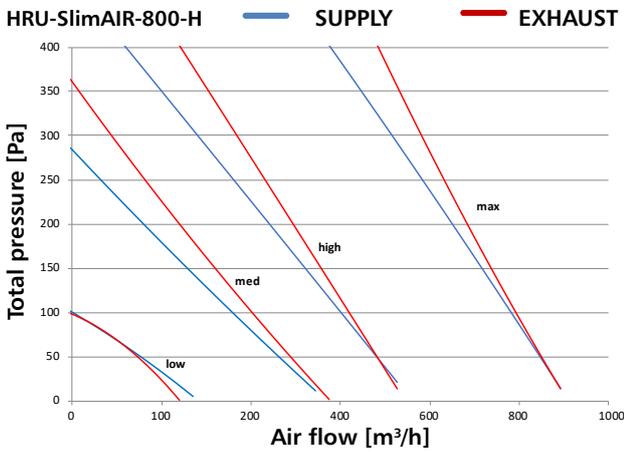
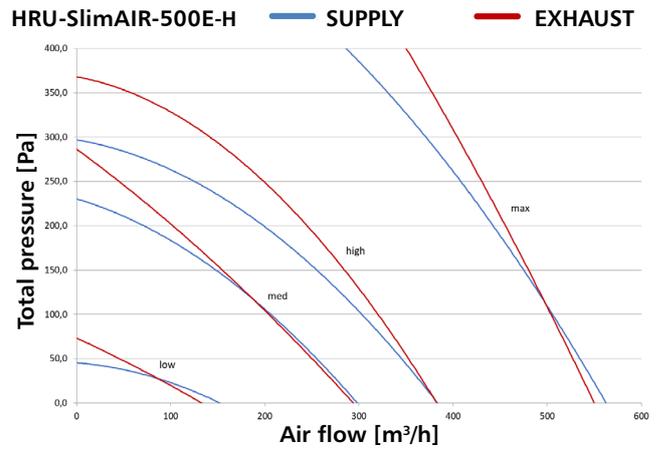
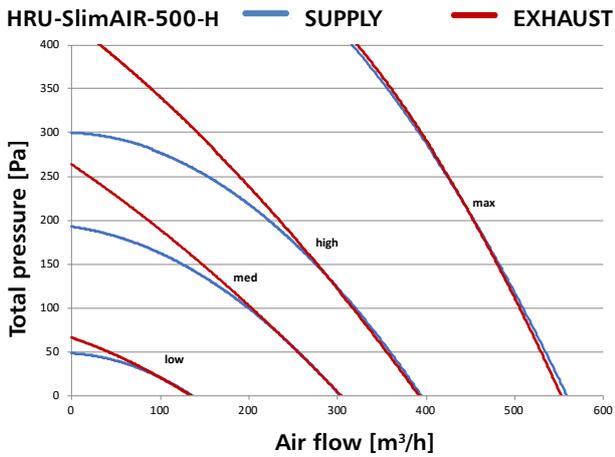


HRU-SlimAIR-350E-H — SUPPLY — EXHAUST



Suspended heat recovery unit with a plate heat exchanger

# HRU-SlimAIR



# Suspended heat recovery unit with a plate heat exchanger

## HRU-SlimAIR

### Filters



Pleated panel filter creates a larger media surface area for air filtration and ensures lower pressure drops. The filter is classified as in the ISO Coarse 70% or ISO ePM<sub>1</sub> 55% according to ISO 16890 standards.

Code	Filter clas	Dimensions [mm]
HRQ-SlimAIR-FILT-C70	ISO Coarse 70%	170x334x23
HRQ-SlimAIR-350-FILT-C70	ISO Coarse 70%	220x314x23
HRQ-SlimAIR-500-FILT-C70	ISO Coarse 70%	218x432x23
HRQ-SlimAIR-800-FILT-C70	ISO Coarse 70%;	254x438x46
HRQ-SlimAIR-FILT-ePM155	ISO ePM <sub>1</sub> 55%	170x334x23
HRQ-SlimAIR-350-FILT-ePM155	ISO ePM <sub>1</sub> 55%	220x314x23
HRQ-SlimAIR-500-FILT-ePM155	ISO ePM <sub>1</sub> 55%	218x432x23
HRQ-SlimAIR-800-FILT-ePM155*	ISO ePM <sub>1</sub> 55%	254x438x46

\* filters also fit HRU-SlimAIR-1000.

**Filter replacement:**  
bottom access



side access



### Connecting the ground heat exchanger

Heat recovery unit has a possibility to connect the ground heat exchanger. This function allows you to control a valve that optionally supply air through the ground-to-air heating system. To do this, install a dedicated damper with the actuator (DATVTML).

### Constant Flow (CF)

PremAIR air handling units optionally can be equipped with the Constant Flow system, whose task is to maintain a constant air flow in the installation. CF works by reading the difference between the dynamic pressure around the fan and the static pressure in the duct in front of the fan. The CF system constantly monitors the pressure in the ducts and if the resistance increases, it increases the speed of the fans to maintain a constant flow, such as on the first day when the ventilation unit was commissioned. During exploitation, the installation pressure is naturally disrupted (dirty filters, condensation of water in the heat exchanger, temperature difference changing the air mass). CF counteracts to those changes, thanks to which the airflows remain sustainable, and only a sustainable system takes full advantage of the air handling unit's capabilities.

### Cooperation with the kitchen hood

The cooker hood can be connected to the MVHR system via the X25 contact on the main board of the SlimAIR heat recovery units. It is a potential-free contact. Short-circuits of contact inputs will result in an exhaust fan stopping completely during the period the contact is closed.

### Additional devices



Heat recovery units in the HRU-PremAIR series can optionally be equipped with a dedicated external electric preheater HRQ-SlimAIR-HDE-250-4,5, power 4500W.



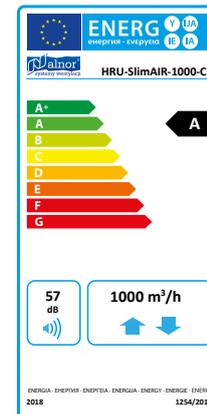
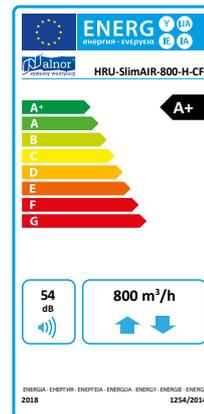
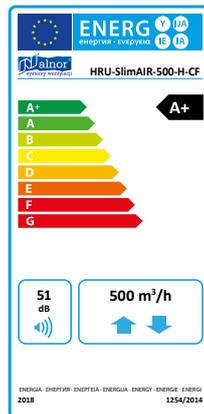
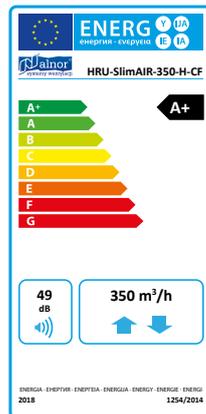
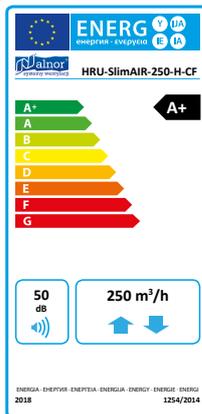
For larger buildings or multiple floors that may affect the quality of the connection between the recuperator and the controller or additional sensors, it is possible to connect an external antenna with a length of 20m HRQ-ANTENNA-EXT.

# Suspended heat recovery unit with a plate heat exchanger

# HRU-SlimAIR

## Energy class

Model	Sound power level $L_{WA}$ dB(A)* [dB]	Air flow rate [m <sup>3</sup> /h]	Energy class			
			Manual control	Clock control	Central demand control (1 sensor)	Local demand control (2 sensor)
HRU-SlimAIR-250-H	50	250	A	A	A	A+
HRU-SlimAIR-250-H-CF	50	250	A	A	A	A+
HRU-SlimAIR-250E-H	50	250	A	A	A	A
HRU-SlimAIR-250E-H-CF	50	250	A	A	A	A
HRU-SlimAIR-350-H	49	350	A	A	A	A+
HRU-SlimAIR-350-H-CF	49	350	A	A	A	A+
HRU-SlimAIR-350E-H	49	350	A	A	A	A
HRU-SlimAIR-350E-H-CF	49	350	A	A	A	A
HRU-SlimAIR-500-H	51	500	A	A	A	A+
HRU-SlimAIR-500-H-CF	51	500	A	A	A	A+
HRU-SlimAIR-500E-H	51	500	B	A	A	A
HRU-SlimAIR-500E-H-CF	51	500	B	A	A	A
HRU-SlimAIR-800-H	54	800	A	A	A	A+
HRU-SlimAIR-800-H-CF	54	800	A	A	A	A+
HRU-SlimAIR-800E-H	54	800	B	A	A	A
HRU-SlimAIR-800E-H-CF	54	800	B	A	A	A
HRU-SlimAIR-1000	57	1000	B	A	A	A
HRU-SlimAIR-1000-CF	57	1000	B	A	A	A
HRU-SlimAIR-1000E	57	1000	B	B	B	A
HRU-SlimAIR-1000E-CF	57	1000	B	B	B	A



# Suspended heat recovery unit with a plate heat exchanger

## HRU-SlimAIR

### Product fiche HRU-SlimAIR-250

### Commission Regulation (UE) Nr 1253/2014, 1254/2014, Annex IV

Supplier's name or trade mark	ALNOR Ventilation Systems											
Model identifier	HRU-SlimAIR-250-H, HRU-SlimAIR-250-H-CF											
Control	Manual control			Clock control			Central demand control			Local demand control		
Control factor	1			0,95			0,85			0,65		
Climat	Cold	Average	Warm	Cold	Average	Warm	Cold	Average	Warm	Cold	Average	Warm
Specific energy consumption (SEC) [kWh/(m <sup>2</sup> .a)]	-73,63	<b>-36,71</b>	-12,93	-74,79	<b>-37,64</b>	-13,73	-76,99	<b>-39,39</b>	-15,22	-80,98	<b>-42,46</b>	-17,77
SEC class	A+	<b>A</b>	E	A+	<b>A</b>	E	A+	<b>A</b>	E	A+	<b>A+</b>	E
The annual electricity consumption (AEC) [kWh/a/100m <sup>2</sup> ]	865	328	283	837	300	255	786	249	204	702	165	120
The annual heating saved (AHS) [kWh/a/100m <sup>2</sup> ]	8652	4423	2000	8699	4474	2011	8792	4494	2032	8979	4590	2075
Declared typology	Bidirectional											
Type of drive	Variable											
Type of heat recovery system	Recuperative											
Thermal efficiency <sup>1</sup>	85,00%											
Maximum flow rate [m <sup>3</sup> /h] <sup>2</sup>	250											
Maximum electric power input [W]	91,5											
Sound power LWA [dB(A)]	50											
Reference flow rate [m <sup>3</sup> /s] <sup>3</sup>	0,049											
Reference pressure difference [Pa] <sup>4</sup>	50											
SPI [W/m <sup>3</sup> /h] <sup>5</sup>	0,23											
Declared maximum leakages <sup>6</sup>	External: 1,14% Internal: 2,45%											
Position and description of visual filter warning	Visual on status LED light on unit and on status LED light on controller											
Internet address	www.ventilation-alnor.co.uk											

<sup>1</sup> According to EN 13141-7:2010

<sup>2</sup> According to EN 13141-7:2010 with at pressure difference 100 Pa

<sup>3</sup> According to EN 13141-7:2010 at 70% of maximum flow at static pressure difference 50 Pa

<sup>4</sup> According to EN 13141-7:2010

<sup>5</sup> According to EN 13141-7:2010 at reference point - 70% of maximum air flow

<sup>6</sup> According to EN 13141-7:2010

# Suspended heat recovery unit with a plate heat exchanger

## HRU-SlimAIR

### Product fiche HRU-SlimAIR-250E

### Commission Regulation (UE) Nr 1253/2014, 1254/2014, Annex IV

Supplier's name or trade mark	ALNOR Ventilation Systems											
Model identifier	HRU-SlimAIR-250E-H, HRU-SlimAIR-250E-H-CF											
Control	Manual control			Clock control			Central demand control			Local demand control		
Control factor	1			0,95			0,85			0,65		
Climat	Cold	Average	Warm	Cold	Average	Warm	Cold	Average	Warm	Cold	Average	Warm
Specific energy consumption (SEC) [kWh/(m <sup>2</sup> .a)]	-68,01	<b>-34,05</b>	-11,96	-69,43	<b>-35,09</b>	-12,79	-72,17	<b>-37,07</b>	-14,34	-77,24	<b>-40,64</b>	-17,04
SEC class	A+	<b>A</b>	E	A+	<b>A</b>	E	A+	<b>A</b>	E	A+	<b>A</b>	E
The annual electricity consumption (AEC) [kWh/a/100m <sup>2</sup> ]	848	311	266	822	285	240	774	237	192	694	157	112
The annual heating saved (AHS) [kWh/a/100m <sup>2</sup> ]	8047	4114	1860	8124	4153	1878	8278	4232	1914	8586	4389	1985
Declared typology	Bidirectional											
Type of drive	Variable											
Type of heat recovery system	Recuperative											
Thermal efficiency <sup>1</sup>	75,30%											
Maximum flow rate [m <sup>3</sup> /h] <sup>2</sup>	250											
Maximum electric power input [W]	90,3											
Sound power LWA [dB(A)]	50											
Reference flow rate [m <sup>3</sup> /s] <sup>3</sup>	0,049											
Reference pressure difference [Pa] <sup>4</sup>	50											
SPI [W/m <sup>3</sup> /h] <sup>5</sup>	0,21											
Declared maximum leakages <sup>6</sup>	External: 0,67% Internal: 0,79%											
Position and description of visual filter warning	Visual on status LED light on unit and on status LED light on controller											
Internet address	www.ventilation-alnor.co.uk											

<sup>1</sup> According to EN 13141-7:2010

<sup>2</sup> According to EN 13141-7:2010 with at pressure difference 100 Pa

<sup>3</sup> According to EN 13141-7:2010 at 70% of maximum flow at static pressure difference 50 Pa

<sup>4</sup> According to EN 13141-7:2010

<sup>5</sup> According to EN 13141-7:2010 at reference point - 70% of maximum air flow

<sup>6</sup> According to EN 13141-7:2010

# Suspended heat recovery unit with a plate heat exchanger

## HRU-SlimAIR

### Product fiche HRU-SlimAIR-350

### Commission Regulation (UE) Nr 1253/2014, 1254/2014, Annex IV

Supplier's name or trade mark	ALNOR Ventilation Systems											
Model identifier	HRU-SlimAIR-350-H, HRU-SlimAIR-350-H-CF											
Control	Manual control			Clock control			Central demand control			Local demand control		
Control facotr	1			0,95			0,85			0,65		
Climat	Cold	Average	Warm	Cold	Average	Warm	Cold	Average	Warm	Cold	Average	Warm
Specific energy consumption (SEC) [kWh/(m <sup>2</sup> .a)]	-74,43	-37,32	-13,44	-75,52	-38,20	-14,19	-77,62	-39,85	-15,59	-81,40	-42,76	-18,00
SEC class	A+	A	E	A+	A	E	A+	A	E	A+	A+	E
The annual electricity consumption (AEC) [kWh/a/100m <sup>2</sup> ]	848	311	266	822	285	240	774	237	192	694	157	112
The annual heating saved (AHS) [kWh/a/100m <sup>2</sup> ]	8689	4442	2009	8734	4465	2019	8824	4511	2040	9003	4602	2081
Declared typology	Bidirectional											
Type of drive	Variable											
Type of heat recovery system	Recuperative											
Thermal efficiency <sup>1</sup>	85,60%											
Maximum flow rate [m <sup>3</sup> /h] <sup>2</sup>	350											
Maxium electric power input [W]	123											
Sound power LWA [dB(A)]	49											
Reference flow rate [m <sup>3</sup> /s] <sup>3</sup>	0,068											
Reference pressure difference [Pa] <sup>4</sup>	50											
SPI [W/m <sup>3</sup> /h] <sup>5</sup>	0,21											
Declared maximum leakages <sup>6</sup>	External: 1,18% Internal:2,74%											
Position and description of visual filter warning	Visual on status LED light on unit and on status LED light on controller											
Internet address	www.ventilation-alnor.co.uk											

<sup>1</sup> According to EN 13141-7:2010

<sup>2</sup> According to EN 13141-7:2010 with at pressure diference 100 Pa

<sup>3</sup> According to EN 13141-7:2010 at 70% of maximum flow at static pressure diference 50 Pa

<sup>4</sup> According to EN 13141-7:2010

<sup>5</sup> According to EN 13141-7:2010 at reference point - 70% of maximum air flow

<sup>6</sup> According to EN 13141-7:2010

# Suspended heat recovery unit with a plate heat exchanger

## HRU-SlimAIR

### Product fiche HRU-SlimAIR-350E

#### Commission Regulation (UE) Nr 1253/2014, 1254/2014, Annex IV

Supplier's name or trade mark	ALNOR Ventilation Systems											
Model identifier	HRU-SlimAIR-350E-H, HRU-SlimAIR-350E-H-CF											
Control	Manual control			Clock control			Central demand control			Local demand control		
Control factor	1			0,95			0,85			0,65		
Climat	Cold	Average	Warm	Cold	Average	Warm	Cold	Average	Warm	Cold	Average	Warm
Specific energy consumption (SEC) [kWh/(m <sup>2</sup> .a)]	-68,49	<b>-34,04</b>	-11,67	-69,91	<b>-35,10</b>	-12,54	-72,64	<b>-37,13</b>	-14,16	-77,66	<b>-40,75</b>	-16,97
SEC class	A+	<b>A</b>	E	A+	<b>A</b>	E	A+	<b>A</b>	E	A+	<b>A</b>	E
The annual electricity consumption (AEC) [kWh/a/100m <sup>2</sup> ]	868	331	286	840	303	258	789	252	207	703	166	121
The annual heating saved (AHS) [kWh/a/100m <sup>2</sup> ]	8147	4165	1883	8219	4201	1900	83,63	4275	1933	8651	4422	2000
Declared typology	Bidirectional											
Type of drive	Variable											
Type of heat recovery system	Recuperative											
Thermal efficiency <sup>1</sup>	76,90%											
Maximum flow rate [m <sup>3</sup> /h] <sup>2</sup>	350											
Maximum electric power input [W]	146											
Sound power LWA [dB(A)]	49											
Reference flow rate [m <sup>3</sup> /s] <sup>3</sup>	0,068											
Reference pressure difference [Pa] <sup>4</sup>	50											
SPI [W/m <sup>3</sup> /h] <sup>5</sup>	0,23											
Declared maximum leakages <sup>6</sup>	External: 0,71% Internal: 2,66%											
Position and description of visual filter warning	Visual on status LED light on unit and on status LED light on controller											
Internet address	www.ventilation-alnor.co.uk											

<sup>1</sup> According to EN 13141-7:2010

<sup>2</sup> According to EN 13141-7:2010 with at pressure difference 100 Pa

<sup>3</sup> According to EN 13141-7:2010 at 70% of maximum flow at static pressure difference 50 Pa

<sup>4</sup> According to EN 13141-7:2010

<sup>5</sup> According to EN 13141-7:2010 at reference point - 70% of maximum air flow

<sup>6</sup> According to EN 13141-7:2010

# Suspended heat recovery unit with a plate heat exchanger

## HRU-SlimAIR

### Product fiche HRU-SlimAIR-500

### Commission Regulation (UE) Nr 1253/2014, 1254/2014, Annex IV

Supplier's name or trade mark	ALNOR Ventilation Systems											
Model identifier	HRU-SlimAIR-500-H, HRU-SlimAIR-500-H-CF											
Control	Manual control			Clock control			Central demand control			Local demand control		
Control facotr	1			0,95			0,85			0,65		
Climat	Cold	Average	Warm	Cold	Average	Warm	Cold	Average	Warm	Cold	Average	Warm
Specific energy consumption (SEC) [kWh/(m <sup>2</sup> .a)]	-73,54	-36,62	-12,84	-74,71	-37,56	-13,65	-76,93	-39,32	-15,15	-80,95	-42,42	-17,73
SEC class	A+	A	E	A+	A	E	A+	A	E	A+	A+	E
The annual electricity consumption (AEC) [kWh/a/100m <sup>2</sup> ]	869	331	286	840	303	258	789	252	207	703	166	121
The annual heating saved (AHS) [kWh/a/100m <sup>2</sup> ]	8652	4423	2000	8699	4447	2011	8792	4494	2032	8979	4590	2075
Declared typology	Bidirectional											
Type of drive	Variable											
Type of heat recovery system	Recuperative											
Thermal efficiency <sup>1</sup>	85,00%											
Maximum flow rate [m <sup>3</sup> /h] <sup>2</sup>	500											
Maxium electric power input [W]	207											
Sound power LWA [dB(A)]	51											
Reference flow rate [m <sup>3</sup> /s] <sup>3</sup>	0,097											
Reference pressure difference [Pa] <sup>4</sup>	50											
SPI [W/m <sup>3</sup> /h] <sup>5</sup>	0,23											
Declared maximum leakages <sup>6</sup>	External: 1,30% Internal: 2,98%											
Position and description of visual filter warning	Visual on status LED light on unit and on status LED light on controller											
Internet address	www.ventilation-alnor.co.uk											

<sup>1</sup> According to EN 13141-7:2010

<sup>2</sup> According to EN 13141-7:2010 with at pressure difference 100 Pa

<sup>3</sup> According to EN 13141-7:2010 at 70% of maximum flow at static pressure difference 50 Pa

<sup>4</sup> According to EN 13141-7:2010

<sup>5</sup> According to EN 13141-7:2010 at reference point - 70% of maximum air flow

<sup>6</sup> According to EN 13141-7:2010

Suspended heat recovery unit with a plate heat exchanger

**HRU-SlimAIR****Product fiche HRU-SlimAIR-500E****Commission Regulation (UE) Nr 1253/2014, 1254/2014, Annex IV**

Supplier's name or trade mark	ALNOR Ventilation Systems											
Model identifier	HRU-SlimAIR-500E-H, HRU-SlimAIR-500E-H-CF											
Control	Manual control			Clock control			Central demand control			Local demand control		
Control facotr	1			0,95			0,85			0,65		
Climat	Cold	Average	Warm	Cold	Average	Warm	Cold	Average	Warm	Cold	Average	Warm
Specific energy consumption (SEC) [kWh/(m <sup>2</sup> .a)]	-67,02	-33,02	-10,92	-68,54	-34,17	-11,85	-71,46	-36,33	-13,59	-76,83	-40,21	-16,60
SEC class	A+	B	E	A+	A	E	A+	A	E	A+	A	E
The annual electricity consumption (AEC) [kWh/a/100m <sup>2</sup> ]	900	353	308	860	323	278	804	267	222	712	175	130
The annual heating saved (AHS) [kWh/a/100m <sup>2</sup> ]	8054	4117	1862	8130	4156	1879	8284	4234	1915	8590	4391	1986
Declared typology	Bidirectional											
Type of drive	Variable											
Type of heat recovery system	Recuperative											
Thermal efficiency <sup>1</sup>	75,40%											
Maximum flow rate [m <sup>3</sup> /h] <sup>2</sup>	500											
Maxium electric power input [W]	247											
Sound power LWA [dB(A)]	51											
Reference flow rate [m <sup>3</sup> /s] <sup>3</sup>	0,097											
Reference pressure difference [Pa] <sup>4</sup>	50											
SPI [W/m <sup>3</sup> /h] <sup>5</sup>	0,25											
Declared maximum leakages <sup>6</sup>	External: 1,18% Internal: 2,74%											
Position and description of visual filter warning	Visual on status LED light on unit and on status LED light on controller											
Internet address	www.ventilation-alnor.co.uk											

<sup>1</sup> According to EN 13141-7:2010<sup>2</sup> According to EN 13141-7:2010 with at pressure diference 100 Pa<sup>3</sup> According to EN 13141-7:2010 at 70% of maximum flow at static pressure diference 50 Pa<sup>4</sup> According to EN 13141-7:2010<sup>5</sup> According to EN 13141-7:2010 at reference point - 70% of maximum air flow<sup>6</sup> According to EN 13141-7:2010

# Suspended heat recovery unit with a plate heat exchanger

## HRU-SlimAIR

### Product fiche HRU-SlimAIR-800

### Commission Regulation (UE) Nr 1253/2014, 1254/2014, Annex IV

Supplier's name or trade mark	ALNOR Ventilation Systems											
Model identifier	HRU-SlimAIR-800-H, HRU-SlimAIR-800-H-CF											
Control	Manual control			Clock control			Central demand control			Local demand control		
Control facotr	1			0,95			0,85			0,65		
Climat	Cold	Average	Warm	Cold	Average	Warm	Cold	Average	Warm	Cold	Average	Warm
Specific energy consumption (SEC) [kWh/(m <sup>2</sup> .a)]	-73,64	<b>-36,23</b>	-12,18	-74,85	<b>-37,23</b>	-13,06	-77,13	<b>-39,11</b>	-14,70	-81,22	<b>-42,38</b>	-17,50
SEC class	A+	<b>A</b>	E	A+	<b>A</b>	E	A+	<b>A</b>	E	A+	<b>A+</b>	E
The annual electricity consumption (AEC) [kWh/a/100m <sup>2</sup> ]	904	367	322	873	336	291	815	278	233	718	181	136
The annual heating saved (AHS) [kWh/a/100m <sup>2</sup> ]	8752	4474	2023	8793	4495	2033	8877	4538	2052	9044	4623	2090
Declared typology	Bidirectional											
Type of drive	Variable											
Type of heat recovery system	Recuperative											
Thermal efficiency <sup>1</sup>	86,60%											
Maximum flow rate [m <sup>3</sup> /h] <sup>2</sup>	800											
Maxium electric power input [W]	366											
Sound power LWA [dB(A)]	54											
Reference flow rate [m <sup>3</sup> /s] <sup>3</sup>	0,156											
Reference pressure difference [Pa] <sup>4</sup>	50											
SPI [W/m <sup>3</sup> /h] <sup>5</sup>	0,26											
Declared maximum leakages <sup>6</sup>	External: 1,70% Internal: 3,10%											
Position and description of visual filter warning	Visual on status LED light on unit and on status LED light on controller											
Internet address	www.ventilation-alnor.co.uk											

<sup>1</sup> According to EN 13141-7:2010

<sup>2</sup> According to EN 13141-7:2010 with at pressure difference 100 Pa

<sup>3</sup> According to EN 13141-7:2010 at 70% of maximum flow at static pressure difference 50 Pa

<sup>4</sup> According to EN 13141-7:2010

<sup>5</sup> According to EN 13141-7:2010 at reference point - 70% of maximum air flow

<sup>6</sup> According to EN 13141-7:2010

# Suspended heat recovery unit with a plate heat exchanger

## HRU-SlimAIR

### Product fiche HRU-SlimAIR-800E

#### Commission Regulation (UE) Nr 1253/2014, 1254/2014, Annex IV

Supplier's name or trade mark	ALNOR Ventilation Systems											
Model identifier	HRU-SlimAIR-800E-H, HRU-SlimAIR-800E-H-CF											
Control	Manual control			Clock control			Central demand control			Local demand control		
Control factor	1			0,95			0,85			0,65		
Climat	Cold	Average	Warm	Cold	Average	Warm	Cold	Average	Warm	Cold	Average	Warm
Specific energy consumption (SEC) [kWh/(m <sup>2</sup> .a)]	-68,21	<b>-33,76</b>	-11,39	-69,66	<b>-34,85</b>	-12,29	-72,44	<b>-36,93</b>	-13,96	-77,55	<b>-40,63</b>	-16,85
SEC class	A+	<b>B</b>	E	A+	<b>A</b>	E	A+	<b>A</b>	E	A+	<b>A</b>	E
The annual electricity consumption (AEC) [kWh/a/100m <sup>2</sup> ]	880	343	298	851	314	269	797	260	215	708	171	126
The annual heating saved (AHS) [kWh/a/100m <sup>2</sup> ]	8752	4474	2023	8793	4495	2033	8877	4538	2052	9044	4623	2090
Declared typology	Bidirectional											
Type of drive	Variable											
Type of heat recovery system	Recuperative											
Thermal efficiency <sup>1</sup>	76,90%											
Maximum flow rate [m <sup>3</sup> /h] <sup>2</sup>	800											
Maximum electric power input [W]	366											
Sound power LWA [dB(A)]	54											
Reference flow rate [m <sup>3</sup> /s] <sup>3</sup>	0,156											
Reference pressure difference [Pa] <sup>4</sup>	50											
SPI [W/m <sup>3</sup> /h] <sup>5</sup>	0,24											
Declared maximum leakages <sup>6</sup>	External: 1,70% Internal: 3,10%											
Position and description of visual filter warning	Visual on status LED light on unit and on status LED light on controller											
Internet address	www.ventilation-alnor.co.uk											

<sup>1</sup> According to EN 13141-7:2010

<sup>2</sup> According to EN 13141-7:2010 with at pressure difference 100 Pa

<sup>3</sup> According to EN 13141-7:2010 at 70% of maximum flow at static pressure difference 50 Pa

<sup>4</sup> According to EN 13141-7:2010

<sup>5</sup> According to EN 13141-7:2010 at reference point - 70% of maximum air flow

<sup>6</sup> According to EN 13141-7:2010

# Suspended heat recovery unit with a plate heat exchanger

## HRU-SlimAIR

### Product fiche HRU-SlimAIR-1000

### Commission Regulation (UE) Nr 1253/2014, 1254/2014, Annex IV

Supplier's name or trade mark	ALNOR Ventilation Systems											
Model identifier	HRU-SlimAIR-1000, HRU-SlimAIR-1000-CF											
Control	Manual control			Clock control			Central demand control			Local demand control		
Control facotr	1			0,95			0,85			0,65		
Climat	Cold	Average	Warm	Cold	Average	Warm	Cold	Average	Warm	Cold	Average	Warm
Specific energy consumption (SEC) [kWh/(m <sup>2</sup> .a)]	-71,44	<b>-33,97</b>	-9,88	-72,86	<b>-35,19</b>	-10,99	-75,55	<b>-37,48</b>	-13,04	-80,31	<b>-41,44</b>	-16,54
SEC class	A+	<b>B</b>	F	A+	<b>A</b>	E	A+	<b>A</b>	E	A+	<b>A</b>	E
The annual electricity consumption (AEC) [kWh/a/100m <sup>2</sup> ]	997	460	415	957	420	375	882	345	300	757	220	175
The annual heating saved (AHS) [kWh/a/100m <sup>2</sup> ]	8764	4480	2026	8805	4501	2035	8887	4543	2054	9052	4627	2092
Declared typology	Bidirectional											
Type of drive	Variable											
Type of heat recovery system	Recuperative											
Thermal efficiency <sup>1</sup>	86,80%											
Maximum flow rate [m <sup>3</sup> /h] <sup>2</sup>	1000											
Maxium electric power input [W]	542											
Sound power LWA [dB(A)]	57											
Reference flow rate [m <sup>3</sup> /s] <sup>3</sup>	0,194											
Reference pressure difference [Pa] <sup>4</sup>	50											
SPI [W/m <sup>3</sup> /h] <sup>5</sup>	0,31											
Declared maximum leakages <sup>6</sup>	External: 1,70% Internal: 3,10%											
Position and description of visual filter warning	Visual on status LED light on unit and on status LED light on controller											
Internet address	www.ventilation-alnor.co.uk											

<sup>1</sup> According to EN 13141-7:2010

<sup>2</sup> According to EN 13141-7:2010 with at pressure difference 100 Pa

<sup>3</sup> According to EN 13141-7:2010 at 70% of maximum flow at static pressure difference 50 Pa

<sup>4</sup> According to EN 13141-7:2010

<sup>5</sup> According to EN 13141-7:2010 at reference point - 70% of maximum air flow

<sup>6</sup> According to EN 13141-7:2010

# Suspended heat recovery unit with a plate heat exchanger

## HRU-SlimAIR

### Product fiche HRU-SlimAIR-1000E

### Commission Regulation (UE) Nr 1253/2014, 1254/2014, Annex IV

Supplier's name or trade mark	ALNOR Ventilation Systems											
Model identifier	HRU-SlimAIR-1000E, HRU-SlimAIR-1000E-CF											
Control	Manual control			Clock control			Central demand control			Local demand control		
Control factor	1			0,95			0,85			0,65		
Climat	Cold	Average	Warm	Cold	Average	Warm	Cold	Average	Warm	Cold	Average	Warm
Specific energy consumption (SEC) [kWh/(m <sup>2</sup> .a)]	-64,05	-29,62	-7,27	-65,89	-31,12	-8,57	-69,42	-33,93	-10,98	-75,77	-38,87	-15,11
SEC class	A+	B	F	A+	B	F	A+	B	E	A+	A	E
The annual electricity consumption (AEC) [kWh/a/100m <sup>2</sup> ]	1044	507	462	999	462	417	916	379	334	777	240	195
The annual heating saved (AHS) [kWh/a/100m <sup>2</sup> ]	8141	4161	1882	8213	4198	1898	8358	4272	1932	8647	4420	1999
Declared typology	Bidirectional											
Type of drive	Variable											
Type of heat recovery system	Recuperative											
Thermal efficiency <sup>1</sup>	76,80%											
Maximum flow rate [m <sup>3</sup> /h] <sup>2</sup>	1000											
Maximum electric power input [W]	551											
Sound power LWA [dB(A)]	57											
Reference flow rate [m <sup>3</sup> /s] <sup>3</sup>	0,194											
Reference pressure difference [Pa] <sup>4</sup>	50											
SPI [W/m <sup>3</sup> /h] <sup>5</sup>	0,37											
Declared maximum leakages <sup>6</sup>	External: 0,50% Internal: 2,60%											
Position and description of visual filter warning	Visual on status LED light on unit and on status LED light on controller											
Internet address	www.ventilation-alnor.co.uk											

<sup>1</sup> According to EN 13141-7:2010

<sup>2</sup> According to EN 13141-7:2010 with at pressure difference 100 Pa

<sup>3</sup> According to EN 13141-7:2010 at 70% of maximum flow at static pressure difference 50 Pa

<sup>4</sup> According to EN 13141-7:2010

<sup>5</sup> According to EN 13141-7:2010 at reference point - 70% of maximum air flow

<sup>6</sup> According to EN 13141-7:2010