

# Installation instructions **SOLTEMPA**

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## Substrates

Clean subsurfaces before sticking.

Adhesion to frozen surfaces is not possible. There must be no water-repellent substances (e.g. grease or silicone) on materials to be bonded. Subsurfaces must be sufficiently dry and stable.

Permanent adhesion is achieved on all pro clima interior and exterior membranes, other vapour retarder and airtight membranes (e.g. those made of PE, PA, PP and aluminium) as well as other roof and wall lining membranes (e.g. those made of PP and PET).

Bonding and joints are possible on planed and painted wood, hard plastics and metal (e.g. pipes, windows etc.), hard wood-based panels (chipboard, OSB, plywood, MDF and wood fibre underlay panels).

Pretreatment with TESCON PRIMER is required in the case of adhesion to wood-fibre underlay panels and smooth mineral subsurfaces. Concrete or plaster subsurfaces must not be sandy or crumbling.

If pro clima SOLTEMPA is used on SOLITEX WELDANO in the eaves area, the SOLTEMPA adhesive serves merely as a mounting aid. Permanent attachment must be implemented in a mechanical manner, e.g. by using counter battens.

The best results in terms of structural stability are achieved on high-quality subsurfaces.

It is your responsibility to check the suitability of the subsurface; adhesion tests are recommended in certain cases.

Pretreatment with TESCON PRIMER is recommended in the case of subsurfaces with insufficient stability.

## General conditions

The bonds should not be subjected to tensile strain.

Press firmly to secure the adhesive tapes in place. Ensure that there is sufficient resistance pressure.

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The information provided here is based on practical experience and the current state of knowledge. We reserve the right to make changes to the recommended designs and processing or to make alterations due to technical developments and associated improvements in the quality of our products. We would be happy to inform you of the current technical state of the art at the time you use our products.

Further information about the application and construction can be found in the pro clima planning documentation. For queries please call the pro clima technical hotline on +49 (0)6202 278245.

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